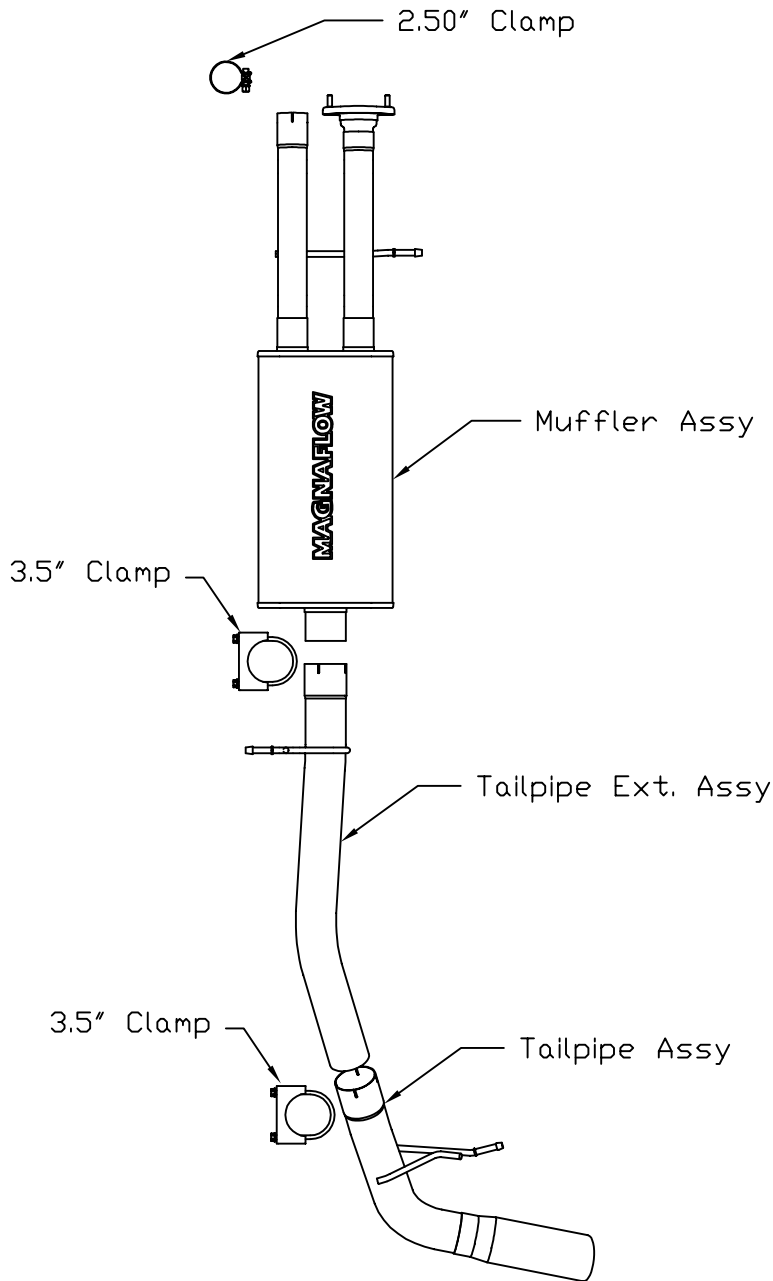


2002-2003 Cadillac Escalade /GM Yukon 6.0L V8



Warning: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

Step 1: (Carefully read all instructions before installation) To remove the OEM exhaust system, you may need to cut the tail pipe to aid in removal. Unbolt the passenger side front muffler extension pipe from the catalytic converter extension at the 2-bolt flange. Unfasten the driver side front muffler extension pipe from the catalytic converter extension at the 2.50" clamp. Remove the exhaust from the OEM rubber insulators. Do not discard or damage the OEM rubber insulators, as they will be re-used to mount the new exhaust system.

Step 2: To begin installation, attach the new passenger side front extension pipe to the catalytic converter extension at the 2-bolt flange with OEM fasteners. Slide the new driver side front extension pipe over the catalytic converter extension pipe and loosely tighten with supplied 2.5" clamp. Also, fit the welded hanger into the OEM rubber insulator. Leave all components loose for final adjustment. Install the tailpipe extension assembly by sliding the inlet end over the muffler outlet nipple and by fitting the welded hanger into the OEM rubber insulator(s). Then, attach the tailpipe assembly the same way as the extension assembly. Loosely tighten extension and tailpipe assembly with supplied 3.50" clamps.

Step 3: With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

Step 4: Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

Technical support: 1-800-959-9226 ext. 4500

*MAGNAFLOW Performance Exhaust recommends professional installation on all their products