

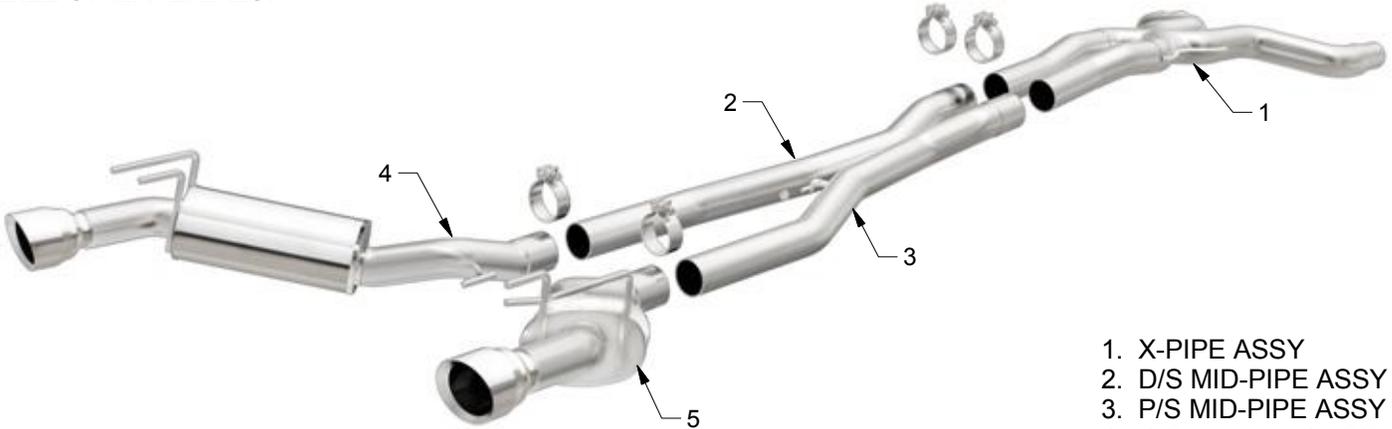


# INSTALLATION INSTRUCTIONS



14-15 CAMARO SS CONVERTIBLE 6.2L | PART NO. 15167

## BILL OF MATERIALS:



1. X-PIPE ASSY
2. D/S MID-PIPE ASSY
3. P/S MID-PIPE ASSY
4. D/S MUFFLER ASSY
5. P/S MUFFLER ASSY



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT

## SHOP SUPPLIES:



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

## HARDWARE KIT:

1. [4] 3.00" Clamp
2. [1] 3/8" Bolt
3. [1] 3/8" Nut

## MINIMUM REQUIRED TOOLS:



15mm  
14mm



Hanger Tool  
(Or Pry Bar)

## MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS



**WARNING:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**ATTENTION:** Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lbs for band clamps and 30-35 ft-lbs for U-bolt clamps. Over tightening will result in the clamp breaking and will NOT be warranted by MagnaFlow.

## INSTALLATION INSTRUCTIONS



**Step 1.** The Convertible version of the Chevrolet Camaro has added structural braces on the underside of the vehicle. If you have a Coupe you will need to remove the black cross brace located under the resonator of the vehicle. If you have a Convertible you will need to also remove the additional larger cross brace under the middle of the vehicle and the two braces located under the rear mufflers. After the braces have been removed loosen the clamps located behind the catalytic converters. Next working front to rear extract the hangers from the rubber insulators and remove the OEM system. Retain insulators and clamps as they will be used to install the new system.



**Step 2.** Begin installation of the new system by loosely attaching the X-Pipe Assembly to the catalytic converter outlets using the OEM clamps.



**Step 3.** Next attach the Mid Pipe Assemblies to the X-Pipe using the supplied 3.00" clamps. Loosely connect the Mid Pipes using the supplied 3/8 fasteners at the brackets. The D/S bracket should be on top of the P/S bracket per the photo. .



**Step 4.** Next attach the driver and passenger side Muffler Assemblies to the Mid Pipe Assemblies using the supplied 3.00" clamps and by fitting the hangers into the rubber insulators. Complete the installation by re-installing all the braces that were removed.



**Step 5.** Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.