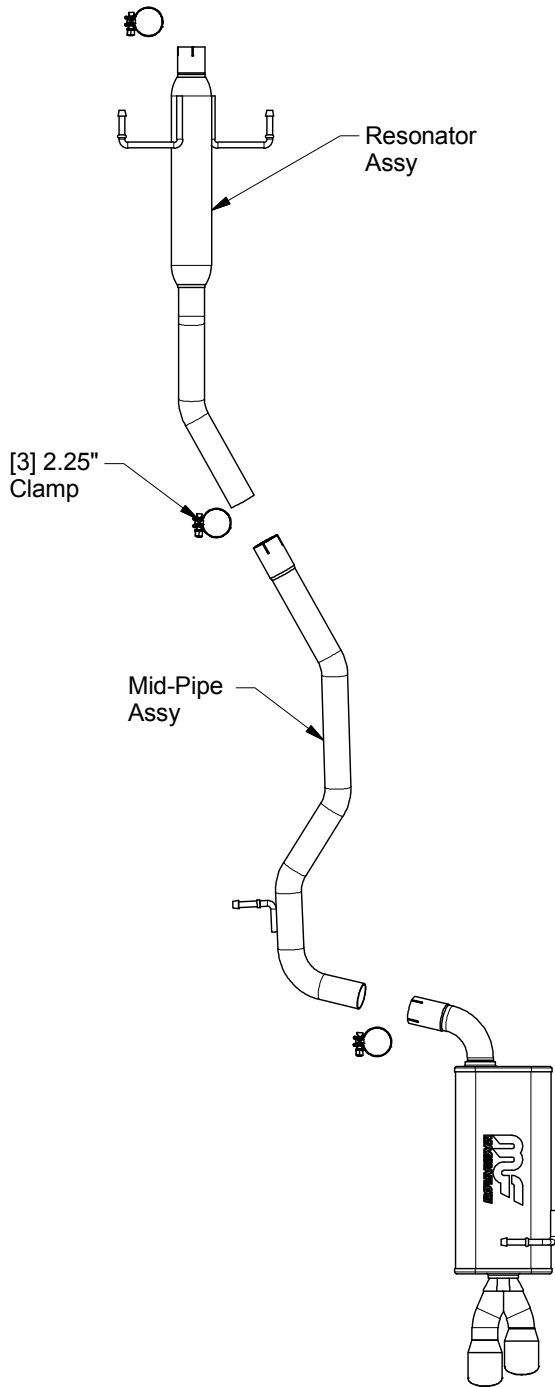


### 2010 Ford Fusion 2.5L



**Warning:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

Step 1: Remove the factory exhaust by loosening the clamp behind the catalytic converter. Do not discard any OEM fasteners or rubber insulators, as they may be reused to mount the new system. Disengage the peg on the converter outlet from the alignment notch. Remove the welded hangers from the OEM rubber insulators and remove the exhaust system from the vehicle.

Step 2: Begin installing the new system starting with the Resonator Assembly. Fit the peg into the large alignment notch at the inlet of the resonator, and engage the welded hangers into the rubber insulators. Use a supplied 2.25" band clamp to fasten the assembly to the converter. Leave all clamps and fasteners loose for final adjustment of the complete system. Next install the Midpipe, and then the Muffler Assembly in a similar fashion.

Step 3: With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

Step 4: Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (approximately 40ft. lbs.). Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

**\*\* Magnaflow Performance Exhaust recommends professional installation on all their products**