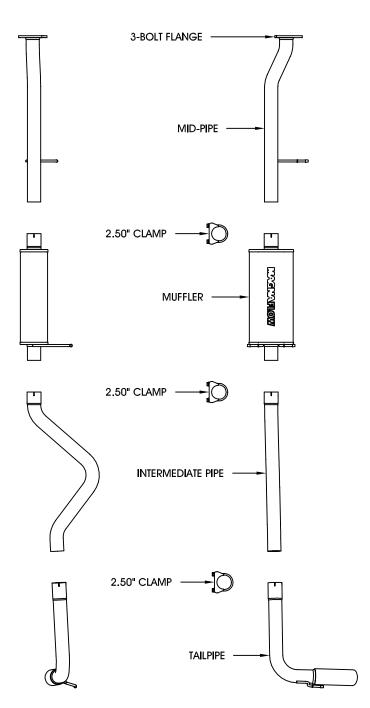


## Installation Instructions For 15777

## 1998-1999 GM S-10 PICK-UP - V6 4.3L, EXT. CAB SHORT BED



Warning: When working on under or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure safe work area. Serious injury or death could occur if safety measures are not followed.

## Step 1: (Carefully read all instructions before installation) To remove the OEM exhaust system, you will need to cut the tailpipe approximately 1" behind the muffler. Remove the tailpipe from the OEM rubber insulators, and extract it from the vehicle. Do not damage the OEM rubber insulators, as they will be re-used to mount the new system. Unbolt the muffler extension from the catalytic converter at the 3-bolt flange. Remove the muffler assembly from the OEM rubber insulators and extract it from the vehicle.

Step 2: Begin installation of the new system by bolting the new Mid-pipe to the catalytic converter using the supplied fasteners, and by fitting the welded hanger into the OEM rubber insulator. Leave all fasteners loose for final adjustment of the complete system. Install the muffler by fitting the welded hangers into the OEM rubber insulators, and by fastening it to the Mid-pipe using one of the supplied 2.50" clamps. Install the Intermediate pipe and Tailpipe in the same fashion.

**Step 3:** With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

**Step 4:** Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

Technical support: 1-800-959-9226 ext. 4500

<sup>\*</sup>MAGNAFLOW Performance Exhaust recommends professional installation on all their products