

2000-2004 TOYOTA TACOMA 4WD & 2WD 2.7L I4/ 3.4L V6

**Warning:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

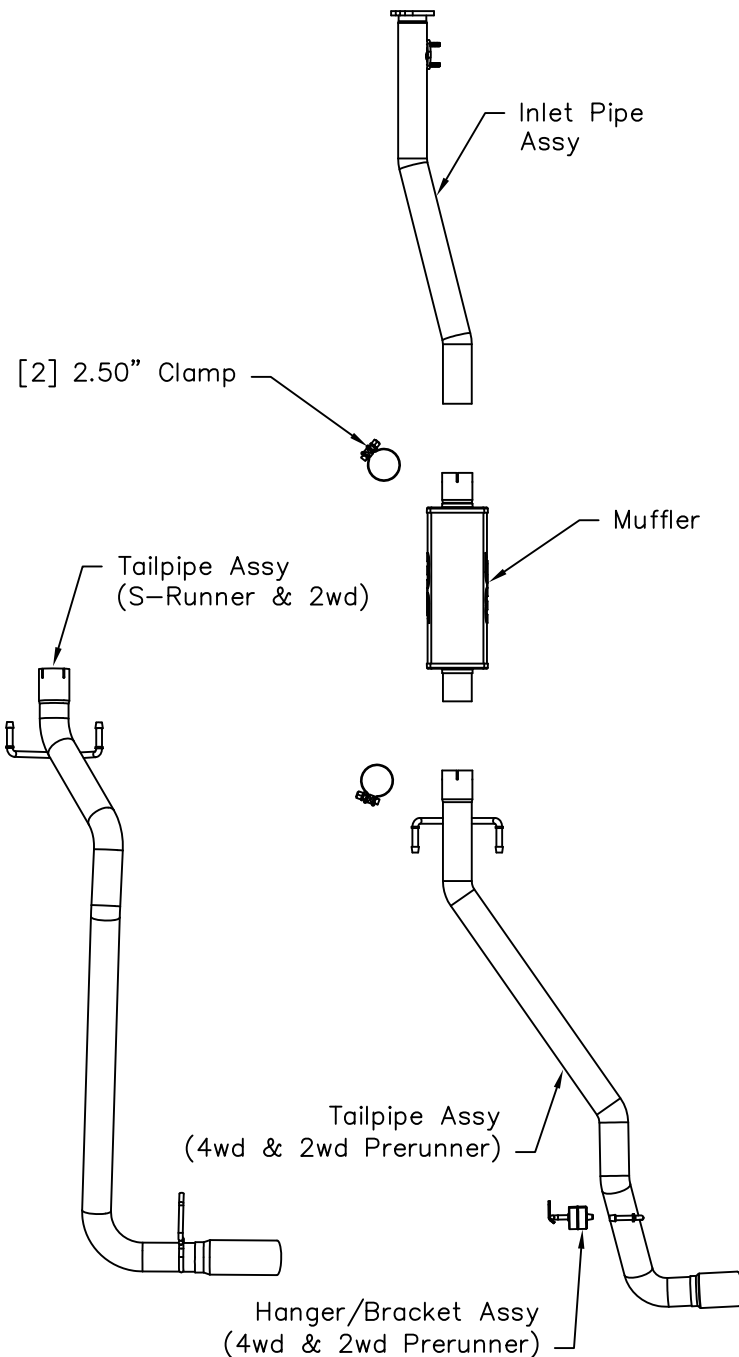
**Step 1:** (Carefully read all instructions before installation) Begin removing the OEM system by unscrewing the O2 sensor carefully and securing it until it is re-installed. Unbolt the front flange junction, remove the hangers from the rubber insulators and remove the system. On 4wd and Prerunner Edition models you will also need to remove the OEM Hanger Assembly (a new Hanger Assembly is supplied with your Magnaflow system). Save all OEM hardware as it may be needed to mount the new Magnaflow Cat-back System. Magnaflow recommends removing the spare tire at this time to ease installation, you will be able to re-install it once the system is in place.

**Step 2:** Install your New Magnaflow Exhaust System starting with the Inlet Pipe Assembly using the OEM fasteners, refit the O2 sensor at this time. Using the supplied 2.50" clamp install the Muffler vertically (see Fig 1. to clarify orientation). At this point If you have a 4wd or Prerunner Edition vehicle install the Magnaflow supplied Hanger Assembly onto the frame rail (See Fig.2) using the factory placement and fasteners. Using the supplied 2.50" clamp and OEM insulators install the applicable Tailpipe Assembly for your vehicle.

**Step 3:** With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

**Step 4:** Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (Approximately 40ft-lbs). U-bolt clamps should be tightened to approximately 30-35ft-lbs. Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

Technical support: 1-800-959-9226 ext. 4500



\*MAGNAFLOW Performance Exhaust recommends professional installation on all their products

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**Fig. 1**



**Fig. 2**

**(4wd models & 2wd Prerunner Edition Only)**

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SHEET 2 OF 2

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