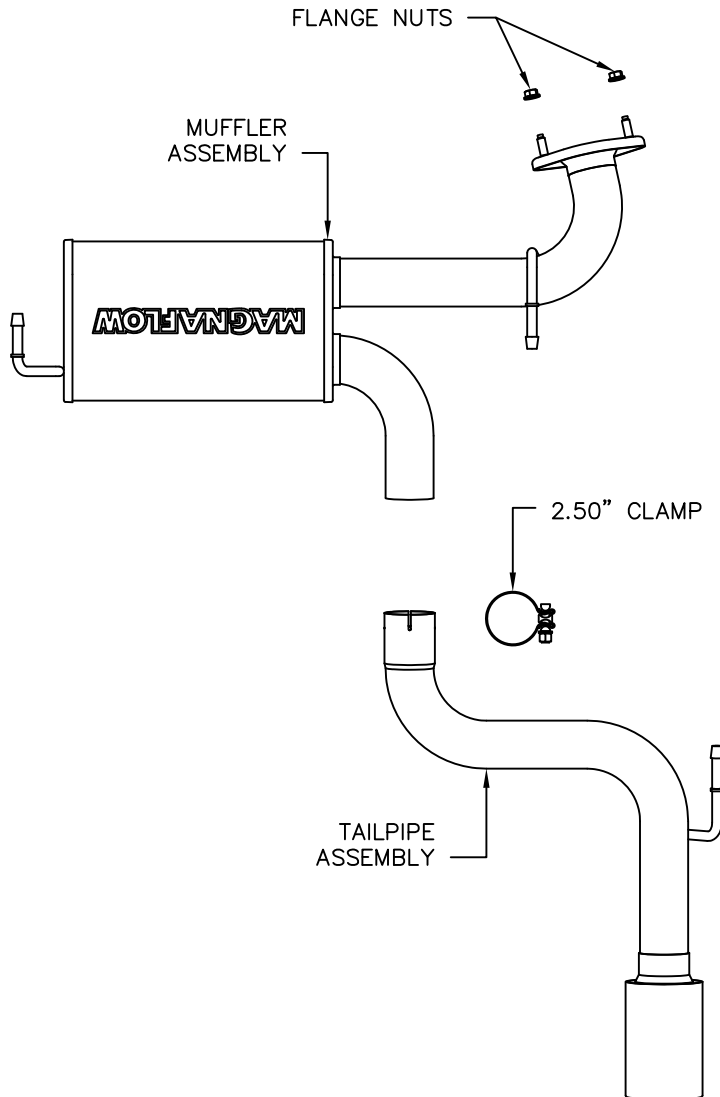




INSTALLATION  
INSTRUCTIONS  
FOR 15812

2001–2003 TOYOTA CELICA GTS (VVTi) – 4cyl. 1.8L

**Warning:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.



**Step 1:** (Carefully read all instructions before installation) To remove the OEM muffler assembly, unbolt it at the 2-bolt flange and disengage the welded hangers from the OEM rubber insulators to extract it from the vehicle (Do not damage the OEM rubber insulators, as they will be reused to mount the new system).

**Step 2:** Install the new muffler assembly by fitting the welded hangers into the OEM rubber insulators and by fastening the 2-bolt flange using the supplied locknuts (Leave all fasteners and clamps loose for final adjustment of the complete system). Install the tailpipe assembly by fitting the welded hanger into the OEM rubber insulator and by fastening it to the muffler assembly using the supplied 2.50" clamp.

**Step 3:** With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

**Step 4:** Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamp must be VERY tight to properly align the pipes and prevent exhaust leaks (Approximately 40 ft-lbs). Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

\*MAGNAFLOW Performance Exhaust recommends professional installation on all their products

Technical support: 1-800-959-9226 ext. 4500

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15812 10/01/12 R002