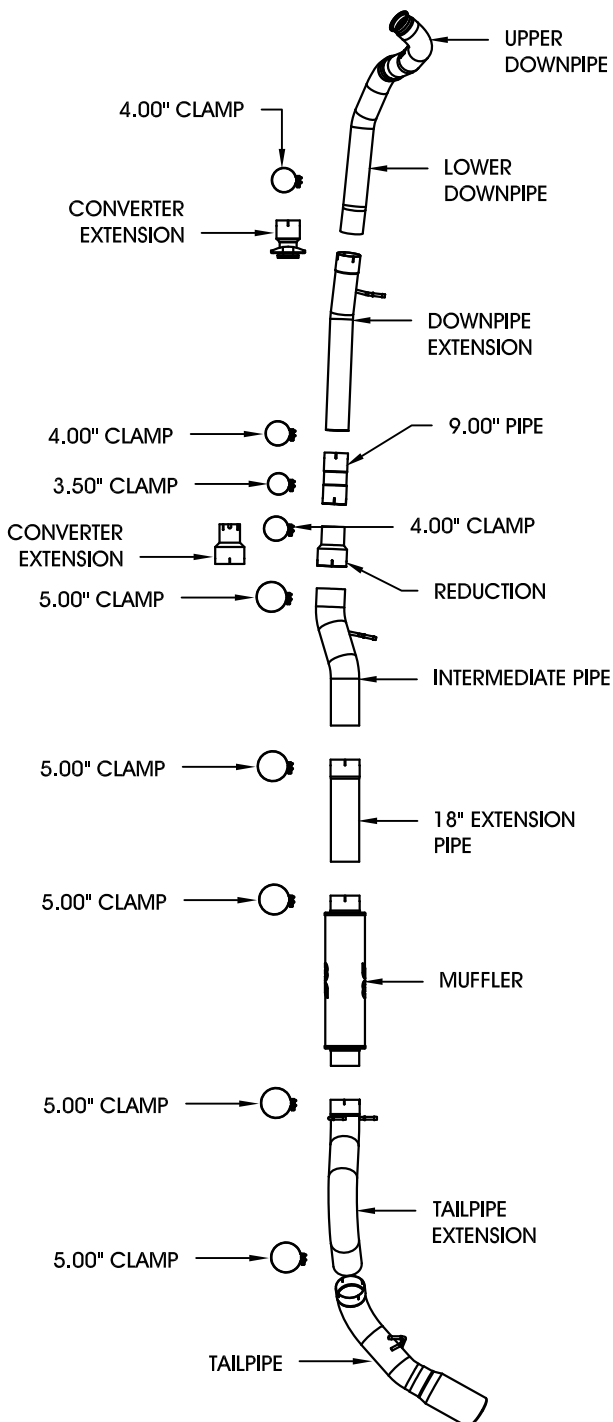


### 2003-07 FORD F-250 / F-350 - V8 6.0L TURBO-DIESEL "DUALY"



**Note:** MAGNAFLOW advises against the removal of catalytic converters. If the vehicle was originally equipped with a catalytic converter, this exhaust system is intended for off-road and racing applications only.

**Warning:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

#### **Step 1:** (Carefully read all instructions before installation)

Disconnect the vehicle's battery before removal of the OEM exhaust. This will allow the computer to reset itself with the new system, and prevent electrical accidents. If the vehicle has 4-wheel-drive, the first step is to remove the transfer case rock shield as shown in Diagram 2. Do not discard the OEM fasteners as they will be reused. You will also need to temporarily remove the passenger's side upper stabilizer bar mount bolt, and loosen the lower mounting bolt as shown in Diagram 3. This will allow the bar to swing out of the way. The next step is to remove the lower mounting bolt of the passenger's side rear shock as shown in Diagram 4 to allow the shock to swing out of the way. Unbolt the rear half of the OEM exhaust system and disengage the welded hangers from the rubber insulators to remove the muffler/tailpipe assembly from the vehicle. Loosen the V-band clamp that attaches the downpipe to the turbocharger as shown in Diagram 5. Do not overstress the clamp, or attempt to remove it. Once the clamp is loose, slip the V-band clamp off of the downpipe, and allow it to rest on the turbo housing. the remainder of the OEM exhaust can now be removed from underneath the vehicle.

**Step 2:** Begin installation of the new system by fitting the new upper downpipe into position on the turbo reusing the OEM V-band clamp. Fasten the clamp snugly to rotate the downpipe when adjusting the complete system. Install the lower downpipe by fitting it the upper pipe and tightening the welded clamp.