



INSTALLATION INSTRUCTIONS



2017 FIAT 124 SPIDER 1.4L | PART NO. 19348

BILL OF MATERIALS:



- 1. INLET ASSEMBLY
- 2. MID PIPE ASSEMBY
- 3. MUFFLER ASSEMBLY



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT

SHOP SUPPLIES:



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

HARDWARE KIT:

- 1.[2] 2.50" Clamp
- 2.[1] Round Gasket

MINIMUM REQUIRED TOOLS:



15mm, 14mm
12mm



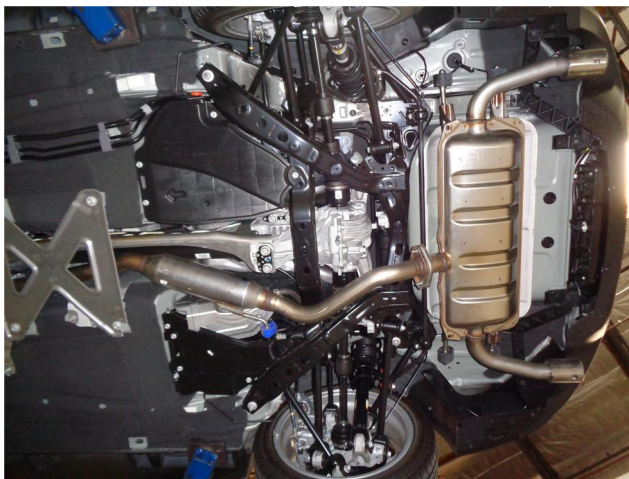
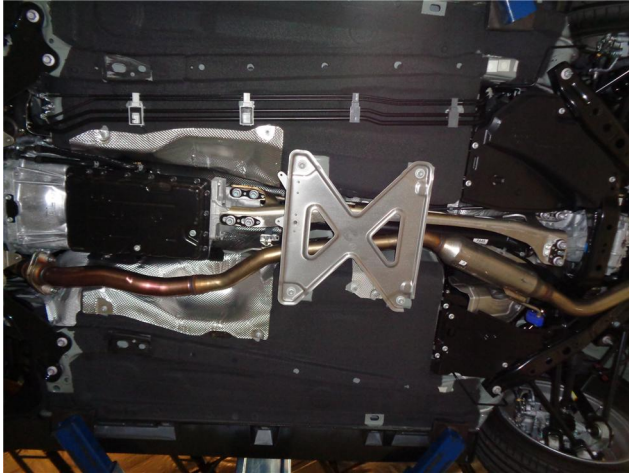
Hanger Tool
(Or Pry Bar)

MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS



WARNING: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

ATTENTION: Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lbs for band clamps and 30-35 ft-lbs for U-bolt clamps. Over tightening will result in the clamp breaking and will NOT be warranted by MagnaFlow.



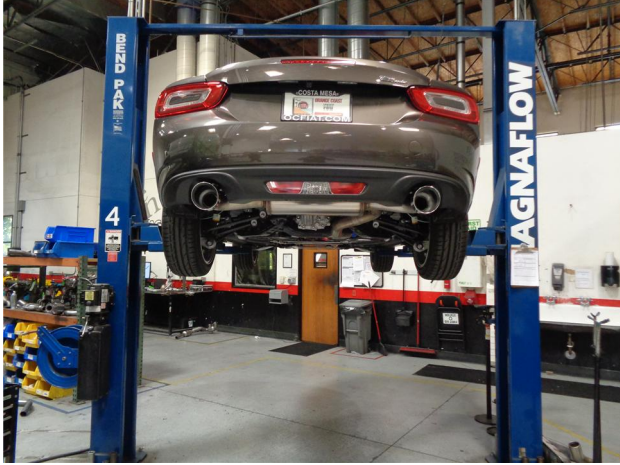
Step 1. Begin removal of the exhaust system by removing the underbody cross brace. Next, unfasten the two bolt flange at the front of the exhaust system. With the exhaust system supported, working front to rear extract the welded hangers from the rubber insulators and remove the exhaust as one piece. Retain the flange spring bolts and rubber insulators as they will be re-used on the new Magnaflow exhaust system.



Step 2. Begin installation of the new system by fastening the Inlet Assembly to the outlet of the OE exhaust using the spring bolts and the supplied round gasket. Leave all clamps and fasteners loose until final adjustment.



Step 3. Next attach the Mid Pipe Assembly to the Inlet Pipe using a supplied 2.5" clamp. Insert the hanger into the rubber insulator. Finish by attaching the Muffler Assembly to the Mid Pipe using a supplied 2.5" clamp and inserting the hangers into the rubber insulators.



Step 4. Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Re-install the underbody X-Brace. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.